

CLEAF Salt TSS Collection | thermo structured surface

Technical Data Sheet – ABS Edgeband

Extruded ABS laminate could be printed and embossed. A primer on back side allows the adhesion with all glues for wood industry.

Technical Characteristics

Width	Rolls from 12mm
Thickness	From 0,50mm to 2,0mm
Surface Embossing	Matt or embossed
Gloss 60°	Matt finish = 12 ±3
Length Tolerance	±3%
Width Tolerance	±0,5mm
Formaldehyde Emission	No added formaldehyde
Plain Colours	DE < 1,5
Printed Colours	Matchable with reference sample (normally first production)

Stain Resistance En 12720*

Products (class C UNI10944)	Time	Evaluation**
Acetone	10s	5
Coffee	1h	5
Acetic Acid 10%	1h	5
Ammonia 10%	1h	5
Red Wine	1h	5
Citric Acid 10%	1h	5
Cleaning Solution	16h	5
Ethanol 48%	1h	5
Ethyl Buthyl Acetate 1:1	10s	5
Olive Oil	1h	5
Paraffine Oil	1h	5
Sodium Carbonate 10%	1h	5
Sodium Chloride 15%	1h	5
Tea	16h	5
Distilled Water	16h	5
Beer	1h	5

*Only valid for lacquered products

Resistance To Cleaners PTP 53/95

Products	Time	Evaluation**
Ajax Bagno Antibatterico	24h	5
Candeggina Ace	24h	2
Ammonia 10%	24h	5
Alcool Denaturato	24h	5
Lyso-Form Casa	24h	5
Viakal	24h	4
Vetрил	24h	5
Mastro Lindo	24h	5
Pronto Legno Pulito	24h	5
Vim Liquido	24h	5

**Legend

- Level 5** No visible change
- Level 4** Slight change, only visible at certain angles
- Level 3** Moderate change of gloss and/or colour
- Level 2** Marked change of gloss and/or colour
- Level 1** Surface distortion and/or blistering